

Thank you for choosing RAI Motorsport as your performance automotive solution.

The RAI J-bung is designed to eliminate CELs caused by the secondary O2 sensor. It is ideal for applications with no catalytic converters or high flow catalytic converters. Please read the following instructions carefully before installing your RAI J-Bung:

Contents:

Threaded spacer x1

18x1.5mm jam nut x1

18mm metal gasket

Jetted Spacer x3

Jetted Spacer Retaining clip x1

Start by installing the cylindrical jet with the smallest orifice into the threaded spacer. Insert the retaining clip to prevent the jet from moving. If warranted, a larger jet can be installed later. We recommend starting with the smallest and then moving up if necessary.

Next, place the metal gasket on top of the secondary O2 bung in your exhaust system. Then, carefully thread the spacer into the bung. It should look like this:



Thread the spacer as far as you can into the bung while still leaving room to orient the end for installation of the O2 sensor. With the spacer oriented properly, tighten the jam nut down.

Thread the O2 sensor into the spacer. Make sure O2 sensor wiring is properly secured.

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